SAFETY DATA SHEET

SDS No.Z-6050HCS-02

- Date Prepared: October 20, 2014
- Date Revised: January 20, 2016

LUMIFLON LF810

1. IDENTIFICATION

Product Name: LUMIFLON LF810
Synonym: Fluoropolymer varnish
Recommended use of the chemicals: Paints
MSDS Number: Z-6050HCS

Manufacturer
Company Name: ASAHI GLASS CO., LTD.
Address: 1-5-1, Marunouchi, Chiyoda-ku, Tokyo 100-8405, Japan
Telephone Number for Information: +81(0)3-3218-5040
Facsimile Number for Information: +81(0)3-3218-7843

Supplier
Company Name: AGC Chemicals Americas, Inc.
Address: 55 East Uwchlan Ave. Suite 201, Exton, PA 19341, USA
24 Hour Medical Emergency Telephone #: (800)420-8479
24 Hour Transportation Emergency # (CHEMTREC): (800) 424-9300
Customer Service Number: (800) 424-7833

2. HAZARDS IDENTIFICATION

The hazard classification
Flammable liquid: Category 3
Skin corrosion and irritation: Category 2
Serious eye damage and eye irritation: Category 2A
Reproductive toxicity: Category 1B
Specific target organ systemic toxicity after single exposure: Category 3
Specific target organ systemic toxicity after repeated exposure: Category 1
Aspiration toxicity: Category 1

Signal word
Danger

Hazard statements
H226 Flammable liquid and vapour.
H315 Causes skin irritation.
H319 Causes serious eye irritation.
H360 May damage fertility or the unborn child.
H335 May cause respiratory irritation.
H336 May cause drowsiness and dizziness.
H372 Causes damage to organs thorough prolonged or repeated exposure.
H304 May be fatal if swallowed and enters airways
Pictograms

Precautionary statements
P303+P361+P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower.
P403+P235 Store in a well-ventilated place. Keep cool.
P501 Dispose of contents/container in accordance with local regulations.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P332+P313 If skin irritation occurs: Get medical advice/attention.
P335+P313 If eye irritation persists: Get medical advice/attention.

Description of any hazards not otherwise classified
May be fatal if swallowed.
Carbonyl fluoride and hydrogen fluoride may be evolved when the product is burned.
Inhalation of fumes from overheating the product may cause eye, nose, throat and lung irritation.
Inhalation of low concentration of Hydrogen Fluoride can initially include symptoms of choking, cyanosis and pulmonary edema.

3. COMPOSITION/INFORMATION ON INGREDIENTS

<table>
<thead>
<tr>
<th>Components</th>
<th>CAS No.</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Fluoropolymer</td>
<td>Trade Secret</td>
<td>45</td>
</tr>
<tr>
<td>Stoddard Solvent #1</td>
<td>8052-41-3</td>
<td>46-50</td>
</tr>
<tr>
<td>Xylene</td>
<td>1330-20-7</td>
<td>≤3</td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>100-41-4</td>
<td>≤2</td>
</tr>
<tr>
<td>1,2,4-Trimethylbenzene</td>
<td>95-63-6</td>
<td>≤2</td>
</tr>
<tr>
<td>1,3,5-Trimethylbenzene</td>
<td>108-67-8</td>
<td>≤2</td>
</tr>
</tbody>
</table>

OSHA Hazardous Components (29 CFR 1910.1200)
Aromatic Hydrocarbons, Trimethyl benzene, Naphthalene, Cyclohexanone Xylene and Ethylbenzene are hazardous components.

#1 Benzene contents is less than 0.1%.

4. FIRST AID MEASURES

- **Inhalation:**
  Remove victims to fresh air. Seek medical attention.
- **Skin contact:**
  Remove contaminated clothing and wash well affected skin with plenty of soap and water. Seek medical attention.

- **Eye contact:**
  Flush eyes including eyelids, with plenty of water for at least 15 minutes. Get medical attention.

- **Ingestion:**
  Wash mouth out with water; give half pint water to drink. Don't induce vomiting unless directed to do by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention.

### 5. FIRE-FIGHTING MEASURES

- **Suitable extinguishing media:** Foam, Dry chemicals, CO2
- **Unsuitable extinguish media/methods:** DO NOT USE WATER!
- **Hazardous combustion product or gases:** If involved in a fire or if overheated, there is a risk of generation of toxic degradation products such as: hydrogen chloride, hydrogen fluoride, carbonyl fluoride, carbon monoxide, and carbon dioxide.
- **Special protective equipment for fire fighters:** Wear self-contained breathing apparatus in confined areas or when exposed to combustion products.
- **Additional information:** Move container from fire areas if it can be done without risk. Cool containers with water spray.

### 6. ACCIDENTAL RELEASE MEASURES

**Personal precautions:**
- Keep public away.
- Ensure adequate ventilation.
- Use personal protective clothing

**Environmental precautions:**
- Shut off source of ignition and ventilate spill area.
- Do not wash away into shower or waterway.

**Methods for cleaning up/taking up:**
- Absorb or contain liquid with inert material and dispose of in accordance with applicable regulations.
- Use suitable absorbent materials such as vermiculite, sand, or clay to clean up residual liquids.

**Additional information:**
- Information for safe handling looks up chapter 7.
- Information for disposal looks up chapter 13.

### 7. HANDLING AND STORAGE

**Handling**
- Avoid contact with skin and eyes. Atmospheric levels of vapor should be maintained as low as reasonably possible and below the Occupational Exposure Limit.
- Shut off all gas pilot and electrical (spark or hot wire ) igniters and other sources of ignition during use and until all vapors (odors) are gone.
- Prevent build-up of electrostatic charges (e.g. by grounding).
Storage
Floor surface of storage place should be made of non-permeable materials to the ground such as concrete. No fire and smoking in area of storage.
Keeping at temperature not exceeding 25deg.C(77deg.F) is preferred when storing it for a long term.

8. EXPOSURE CONTROL / PERSONAL PROTECTION

Ingredients with occupational exposure limits to be monitored

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>OSHA (1993)</th>
<th>ACGIH (2015)</th>
<th>NIOSH</th>
</tr>
</thead>
<tbody>
<tr>
<td>Stoddard Solvent</td>
<td>PEL-TWA: 500ppm</td>
<td>TLV-TWA: 100ppm</td>
<td>REL: TWA 350 mg/m³ C 1800 mg/m³ [15-minute]</td>
</tr>
<tr>
<td>Xylene</td>
<td>PEL-TWA: 100ppm</td>
<td>TLV-TWA: 100ppm STEL 150ppm</td>
<td>REL: TWA 100 ppm (435 mg/m³) ST 150 ppm (655 mg/m³)</td>
</tr>
<tr>
<td>Ethylbenzene</td>
<td>PEL-TWA: 100ppm</td>
<td>TLV-TWA: 20ppm</td>
<td>REL: TWA 100ppm (435 mg/m³) ST 125ppm (545 mg/m³)</td>
</tr>
</tbody>
</table>

Exposure controls
Occupational exposure controls
Engineering Controls:
Use with appropriate local exhaust ventilation.

Personal protection:
- Respiratory protection: Chemical cartridge respirator with an organic vapor cartridge.
- Hand protection: Impermeable gloves
- Skin protection: Suites as needed by the circumstance of use.
- Eye protection: Safety glass, goggles, face shield

Additional recommendations:
Eyewash and safety shower should be ready for use.

9. PHYSICAL AND CHEMICAL PROPERTIES

- Appearance and Odor: Transparency liquid, Color No.2MAX(Gardner)
- Chemical Formula: Trade Secret
- Flash Point (method): 42deg.C (107.6deg.F) (S.C.C.)
- Lower Explosive Limit: 0.8vol% (Stoddard Solvent)
- Upper Explosive Limit: 6vol% (Stoddard Solvent)
- Boiling Point: N/D
- Melting Point: N/D
- Vapor Pressure (20deg.C): N/D
- Specific Gravity (25deg.C): 0.93-1.03
- Solubility (20deg.C) in water: insoluble(Fluoropolymer)
- pH value (20deg.C): N/A
- Partition Coefficient: N/D
- Viscosity(Stokes)(25deg.C):10-25cm²/s
- Solvent content: Stoddard Solvent51.9%
  Benzene 2.1%
  Ethyl benzene 1%
10. STABILITY AND REACTIVITY

Conditions to avoid: Overheating and cooling

Stability: Stable under normal temperature and pressure.

Materials to avoid (Incompatibilities): Strong oxidants, strong reducing agents or strong bases

Hazardous decomposition products:
In a fire situation, hydrogen chloride, hydrogen fluoride, carbon monoxide and carbon dioxide may liberate.

11. TOXICOLOGICAL INFORMATION

Fluoropolymer
Acute toxicity: N/D
Genetic studies: Ames Assay: Negative

(Stoddard Solvent)
Acute toxicity:
Eye Irritation (rabbit): 500mg/24h MODERATE
LD50 oral (rat): 5 g/kg <

Carcinogenicity
Ethylbenzene IARC:2B

12. ECOLOGICAL INFORMATION

- Biodegradability: N/D
- Bioaccumulation: N/D
- Other information: N/D

13. DISPOSAL CONSIDERATIONS

Reuse when possible the residual product. Send waste product for thermal destruction, using high-temperature incinerators designed to burn fluorine compounds.
Because of a flash point below 60 deg.C (140 degrees Fahrenheit), discarded product is a hazardous waste, No.D001, under RCRA, 40CFR 261.21.
Reuse containers when possible, after thorough washing. Dispose of waste containers to authorized landfill, in accordance with local laws and regulations.

Comply with all federal, state and local regulations.

Do not dump this product into sewers, on the ground or into any body of water.

14. TRANSPORT INFORMATION

US DEPARTMENT OF TRANSPORTATION (DOT)
Hazardous Materials: Yes
Hazardous Materials Description and Proper Shipping Name: RESIN SOLUTION, flammable
Hazardous Class or Division: 3
Identification Number: UN1866
Packing Group: III
Label(s) Required: 3

Sea transport
IMDG
Class: 3
Packing Group: III
UN Number: 1866
Proper Shipping Name: RESIN SOLUTION, flammable
Marine Pollutant: Yes

Air transport
ICAO/IATA
Class: 3
Packing Group: III
UN Number: 1866
Proper Shipping Name: RESIN SOLUTION, flammable

15. REGULATORY INFORMATION

OSHA STATUS: This product is hazardous under 29 CFR 1910.1200.
TSCA STATUS: This fluoropolymer is notified as PMN No.P86-0639 under the TSCA Inventory Regulation.
CERCLA/SUPERFUND (40 CFR 117, 302)
None of the Chemicals in this product have a TPQ.

<table>
<thead>
<tr>
<th>Name</th>
<th>CERCLA/SERA-hazardous substances and their Reportable Quantities</th>
</tr>
</thead>
<tbody>
<tr>
<td>Xylene</td>
<td>=100 lb (45.4kg) final RQ</td>
</tr>
<tr>
<td>Ethyl Benzene</td>
<td>=1000 lb (454kg) final RQ</td>
</tr>
</tbody>
</table>

SARA TITLE III
SECTION 302(40 CFR 355): Not applicable
SECTION 311/312(40 CFR 370): Acute Health Hazard, Chronic Health Hazard, Fire Hazard
SECTION 313(40 CFR 372): Ethyl benzene, Xylene

Ensure this material in compliance with federal requirements and ensure conformity to local regulations.

16. OTHER INFORMATION

- N/E: Not Established
- N/A: Not Applicable
- N/D: No Data
- ACGIH: American Conference of Governmental Industrial Hygienists
- S.C.C.: Seta Closed Cup (RAPID EQUILIBRIUM METHOD)

<table>
<thead>
<tr>
<th>NFPA CODES</th>
<th>Flammability</th>
<th>Hazard</th>
<th>Instability</th>
</tr>
</thead>
<tbody>
<tr>
<td>2</td>
<td>1</td>
<td>1</td>
<td></td>
</tr>
</tbody>
</table>

Revision Summary: updated according to 29CFR 1910.1200(g), Section 3(2016.1)
The product is not designed for special applications such as pharmaceutical, medical use.

The information given in this safety data sheet is for safety purposes only. It is given in good faith and based on the best knowledge and experience of the company at the date of issuing. The company is not responsible for any loss or damage caused by the use of the product in applications for which it was not intended or for conditions of use contrary to the recommendations in this safety data sheet.