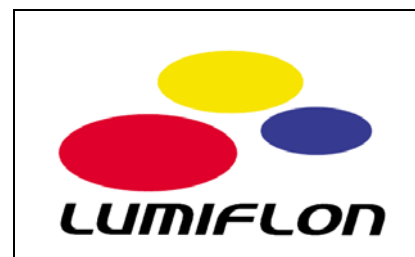


LUMIFLON® Product Data Sheet

LUMIFLON LF-200F Solid Resin



LUMIFLON fluoropolymer resins were developed in 1982 as the first solvent-soluble fluoropolymers in the world. LUMIFLON polymers consist of alternating fluoroethylene and alkyl vinyl ether segments (FEVE). The fluorinated segments provide outstanding UV stability, weather resistance, and chemical resistance, while the vinyl ether segments provide solvent compatibility and cross-linking sites. LUMIFLON resins are used to make ultra-weatherable coatings for architectural, aerospace, automotive, and industrial maintenance markets.

LUMIFLON LF-200F is a moderate molecular weight, moderate OH number resin. When LF-200F is dissolved in VOC or HAPS exempt solvents, zero and low VOC fluorourethane coatings can be formulated. The resin is typically used in applications where outstanding weathering is required along with good chemical resistance. Markets include architectural coatings, light duty industrial coatings, and coatings for concrete.

Product Characteristics

- Moderate OH functionality
- Excellent weatherability and water resistance, good chemical resistance
- Excellent adhesion to primers, fiberglass, plastics, and composites
- Zero/low VOC and HAPS free coatings are possible
- Wide range of gloss possible
- Curable at both ambient and elevated temperatures
- Suitable for shop and field applied coatings

Typical Physical Properties LUMIFLON LF-200F

Physical Property	Value
Appearance	Pale yellow flakes
Non-volatiles, wt. %	>98%
OH Number, mg KOH/g-polymer	49
T _g , °C	35
Density, g/cc, 25° C	1.42
Softening Point, °C	119.5

The data given in this product bulletin is for information purposes only. It is given in good faith and based on the best knowledge and experience of the company. This product should be used only in applications for which it was intended. This product is not designed for special applications such as pharmaceutical or other medical use. The company makes no warranties and undertakes no responsibilities regarding this product except as stated in contract documents for its supply.





Formulation for Zero VOC Two-Component Coating with LUMIFLON LF-200F

Varnish (Non-volatiles=50%)

Ingredient	Ingredient Function	Parts By Weight
LUMIFLON LF-200F	Resin	50.0
t-Butyl Acetate	Solvent	50.0
Total		100.0

Stir resin until dissolved, filter with 200 mesh screen

Pigment Paste

Ingredient	Ingredient Function	Parts By Weight
LUMIFLON LF-200F Varnish	Resin	20.0
Ti-Pure 960 ¹	Pigment	40.0
t-Butyl Acetate	Solvent	40.0
Total		100.0

¹ DuPont

Let Down (Main Package)

Ingredient	Ingredient Function	Parts By Weight
Pigment Paste	Pigment	37.0
LUMIFLON LF-200F Varnish	Resin	61.0
Dibutyl Tin Dilaurate (DBTDL, 0.0001 in xylene)	Catalyst	2.0
Total		100.0

Paint Formulation

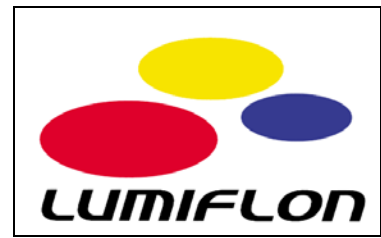
Ingredient	Ingredient Function	Parts By Weight
Main Package	Described Above	100
Desmodur N-3300 ²	Crosslinker	6.1

² Bayer Corp.

Paint Formulation Characteristics

Property	Value
Solids Content, Wt. %	63.8
Varnish Viscosity, mPas	40
Paint Viscosity, mPas	240





Coating Properties of Fluorourethane

Cure Conditions: 1 hour, 80° C

Substrate: Aluminum panels, 8 mm, acid chromated

Coating Properties of LF-200F Based Fluorourethane

Property	Test Method		Results
Gloss	ISO 2813	20°	75
		60°	85
Pencil Hardness	ASTM D3363	Gouge	F
Flexibility	ASTM D 4145	Mandrel bend	2T-3T (Paint fracture)
Flexibility	ISO 1520	Cupping test	>6mm (cracking)
Impact Resistance	ASTM D 2794 (Diameter=0.5")	Intrusion 0.5 kg	>1.0 m
		Extrusion 0.5 kg	>1.0 m
Cross Cut Adhesion	ISO 2409		0-1

